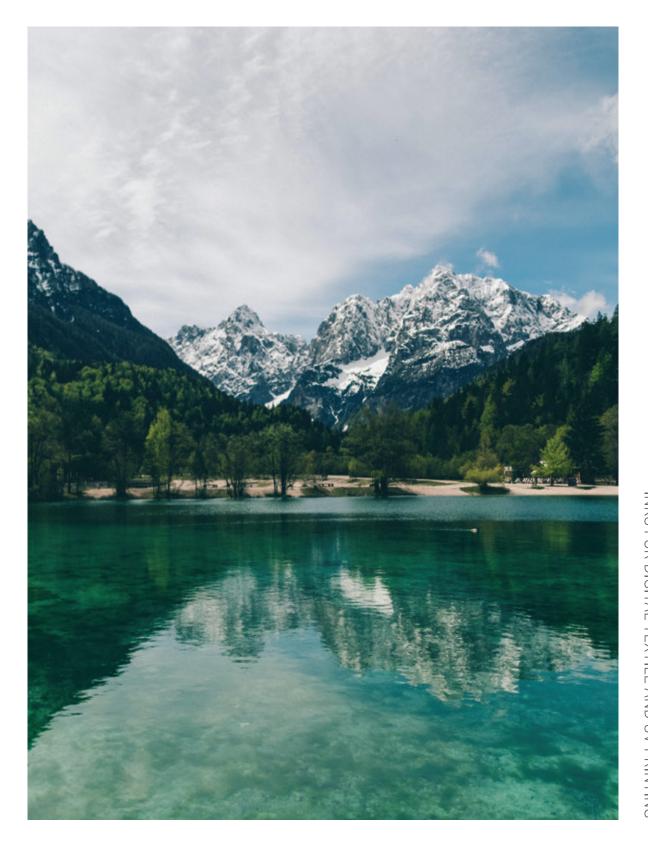
Pre-Treatment

Improves adhesion for Pigment Inks

WATER BASED I N K





PAPIJET TXPT-CLK 20 TXPT-CDB 50

KISCO develops and produces pre-treatment solutions for pigment inks. These enhance color strength and maintain the fastness on fabrics. Our PAPIJET TxPT-CLK20 is optimized for printing on white, cotton fabrics. It can increase the color strength of PAPIJET TxP/TxPK 201 inks by up to 70%. Our PAPIJET TxPT-CDB50 is optimized for DTG printing. It provides good protection and improves print quality.

For DTP: TxPT-CLK 20

Dilution Ratio: 20%

Dilution	Strength(%)						
Ratio (%)	Cyan	Magenta	Ye ll ow	Black			
20%	148	169	191	166			

^{*} STD: TxP 201 Untreated Fabric

Padding Condition: pick-up 60~70% / Dry Condition: 105°C, 1~2min

Fastness Properties

	Untrea	ted Fabric	KISCO(CLK 20) Pretreated Fabric		
	Dry	Wet	Dry	Wet	
Cyan	4	4-5	4-5	4	
Magenta	4-5	4-5	4-5	4	
Yellow	4-5	4	4-5	4	
Black	4-5	3-4	4-5	3	

For DTG: TxPT-CDB 50 ■

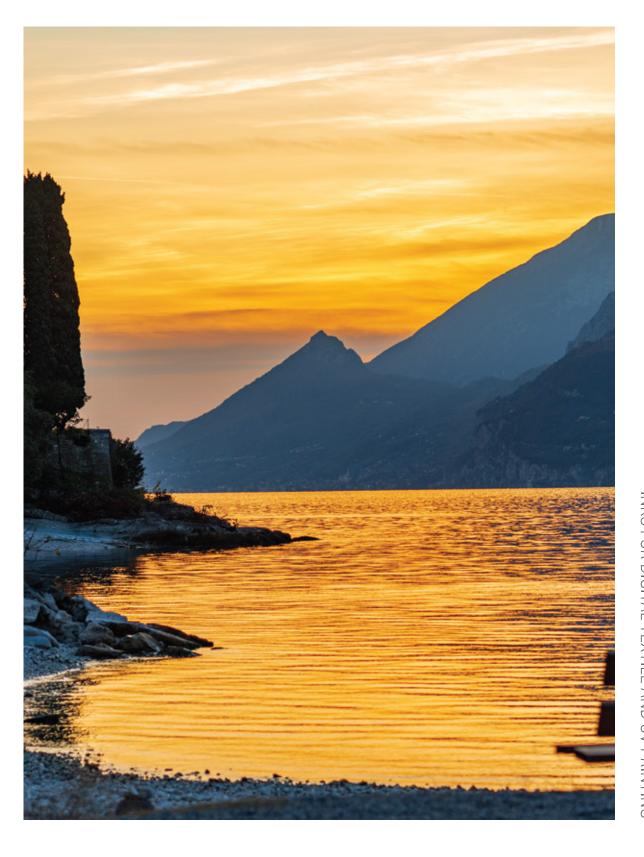




PIGMENT INK

Direct to Film inks

WATER BASED I N K



INKS FOR DIGITAL TEXTILE AND UV PRINTING

PAPIJET TXPF FOR EPSON

KISCO develops and produces high-color, high-fastness, water-based pigment inks that are based on advanced pigment dispersion technologies. Our Direct-To-Film (DTF) are inks optimized for Epson heads. They deliver stable print quality, bright colors and excellent fastness. DTF inks are eco-friendly products that do not contain hazardous substances such as halogenated organics. Their safety is certified under RoHS 2.0.

DTF inks are printed onto films which can then be applied to substrates using a heat transfer process. Applications include a wide variety of textile fabrics and clothing. DTF printing is a lower-cost process that provides great flexibility to deliver high quality, eye-catching results.

Shades

PAPIJET Yellow **TxPF**







PAPIJET White TxPF

*PAPIJET cleaner TxPF

Physical Properties

Parameter	from	up to	Unit	Measuring Instrument
Surface tension	25.0	40.0	dyne/cm	K20 EASY DYNE [KRUSS Scientific Company]
Viscosity (dynamic)	3.0	4-5	сР	LVDV-II + Pro [Brookfield Engineering Laboratory]
рН	8.0	9.0	-	Orion 3 Star [Thermo Electron Corporation]
Particle size	Color 90.0	130.0	nm	NPA 252-1
Particle Size	White 200.0	280.0	nm	[Microtac Instrument Corporation]

All measurements are made at 25±5°C and were recorded after 30 seconds

Application

Wide application

Optimized media: FIM-TxPF-F600 (Roll type), FIM-TxPF-F300 (Roll type)











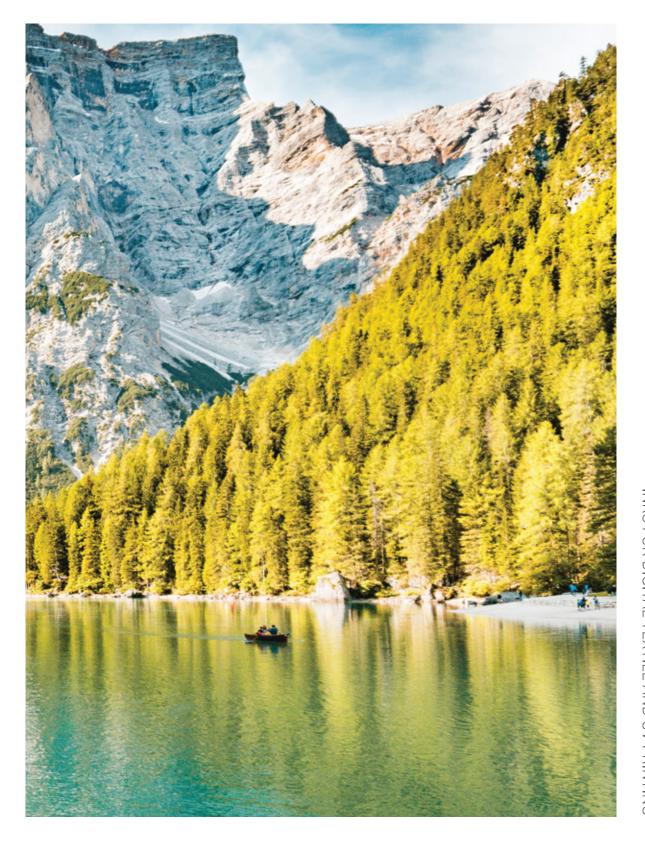




PIGMENT INK

Direct to Fabric inks

WATER BASED I N K





PAPIJET TXP 201 TXPK 201

Our PAPIJET Digital Textile Pigment inks deliver high quality prints on a wide range of fabrics. The inks give excellent output stability and are optimized to print with both Epson (TxP) and Kyocera (TxPK) heads. The eco-friendly inks are simple to process and require no further treatment. Prints are soft to touch and exhibit excellent rubbing fastness. The inks give excellent whites that also act as a strong base to deliver clear images.

Shades

PAPIJET
Yellow
TxP/TxPK 201

PAPIJET Orange TxPK 201 PAPIJET Magenta TxP/TxPK 201

PAPIJET Red TxPK 201 PAPIJET
Cyan
TxP/TxPK 201

PAPIJET Green TxPK 201 PAPIJET Black TxP/TxPK 201

PAPIJET Violet TxPK 201 PAPIJET White TxP/TxPK 201

Fastness Properties (TxP 201 / TxPK 201)

	Washing	Rubbing ISO 105-X12		Water	Light	Perspiration
TxP 201	ISO 105-C06			ISO 105-E01	ISO 105 B02	ISO 105-E04
		Dry	Wet	130 103-201	130 103 002	130 103-204
Cyan TxP 201	4-5	4	4	4-5	7	4-5
Magenta TxP 201	4-5	4-5	4	4-5	6-7	4-5
Yellow TxP 201	4-5	4	4	4-5	>7	4-5
Black TxP 201	4-5	4-5	3-4	4-5	>7	4-5

	Washing Rub		bing Water		Light	Perspiration	
TxPK 201	ISO 105-C06	ISO 105-X12 Dry Wet		ISO 105-E01	ISO 105 B02	ISO 105-E04	
Yellow TxPK 201	4-5	4	4	4-5	6-7	4-5	
Magenta TxPK 201	4-5	4	4	4-5	7	4-5	
Cyan TxPK 201	4-5	4	4	4-5	>7	4-5	
Black TxPK 201	4-5	4-5	3-4	4-5	>7	4-5	
Orange TxPK 201	4-5	4	4	4-5	3	4-5	
Red TxPK 201	4-5	4-5	4-5	4-5	5	4-5	
Green TxPK 201	4-5	4-5	4	4-5	6-7	4-5	
Violet TxPK 201	4-5	4-5	4	4-5	6-7	4-5	

Application

Cotton, viscose, silk, wool, linen, polyester & blends











